

Product Data Sheet

Data Sheet No: PAN 2306

Issue date: 19 June 2023

PHTHALIC ANHYDRIDE

Chemical Formula : C_6H_4 (CO)₂O

Molecular weight : 148.1 CAS Registry Number : 85-44-9

Molecular Structure

Reach Registration Number:

01 - 2119457017 - 41 - 0010

Description: Phthalic Anhydride is an important aromatic di-carboxylic acid anhydride, which is widely used in the manufacture of Alkyd Resins for Paints, Inks and Coatings, Unsaturated Polyester Resins,

Plasticizers and Pigments.

SPECIFICATIONS (Conforms to IS 5158: 1987)

| Characteristics | Unit | Guaranteed | | Typical |
|--|-------|--------------|-------|--------------|
| Appearance | - | White Flakes | | White Flakes |
| Purity (Gas Chromatography) | Wt. % | Min. | 99.8 | 99.9 |
| Maleic Anhydride (GC) | Wt. % | Max. | 0.05 | 0.02 |
| Solidification Point | о С | Min. | 130.8 | 130.8 |
| Melt Color | APHA | Max. | 20 | 10 |
| Heat Stability | APHA | Max. | 50 | 30 |
| Free Acidity (as Phthalic acid) * | Wt. % | Max. | 0.1 | 0.05 |
| Maleic Anhydride and other oxidizable impurities * | Wt % | Max | 0.1 | 0.05 |
| Ash * | PPM | Max. | 50 | 20 |
| Iron * | PPM | Max. | 3 | 1 |
| Naphthaquinone * | PPM | Max | 5 | Not Detected |
| Naphthalene * | PPM | Max | 20 | Not Detected |

Note: * parameters that will be reported on request

PACKAGING:

- 1. Laminated HDPE / PP Bags. Net Weight 25 Kg
- 2. Bulk Bags. Net Weight 1000 /750 /600 /500 Kg

Full Container Load (FCL):

- 1.Loose stuffing of 25 Kg Bags: 840 X 25 Kg Bags = 21 MT / FCL
- 2.Palletised & Stretch Wrapped Packed in 25 Kg Bags

40 X 25 Kg Bags / Pallet = 1.0 MT

36 X 25 Kg Bags / Pallet = 0.9 MT

- 32 X 25 Kg Bags / Pallet = 0.8 MT
 - a) 1.0 MT X 10 Pallets and 0.8 MT X 10 Pallets = 18 MT / FCL
 - b) 1.0 MT X 10 Pallets and 0.9 MT X 10 Pallets= 19 MT / FCL

Full Container Load (FCL):

3. Packed in Bulk Bags:

- a) 1000 Kg X 10 and 750 Kg X 10 bulk bags on Pallets = 17.5 MT / FCL
- b) 600 Kg X 3 Bulk Bags on Pallet = 1.8 MT X 10 Pallets = 18 MT / FCL
- c) (500 Kg X 2 Bulk Bags on Pallet X 10=10 MT)
 - + (25 Kg X 32 Bags on Pallet X 10 = 8 MT)
 - = 18 MT / FCL

(500 Kg Bulk Bag is Antistatic Bag)

Health Hazard:

Phthalic Anhydride is not poisonous. However, inhalation, or prolonged exposure must be avoided. Its dust irritates the mucous membrane. It is recommended to wear Safety Goggles, while handling this material. Always refer to the Material Safety Data Sheet (MSDS) for detailed information on safety.

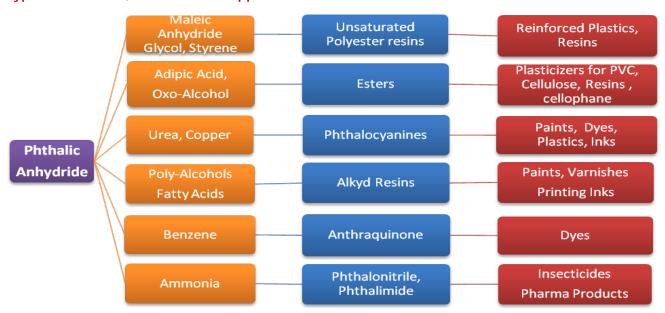
Fire and Explosion Hazard:

Phthalic Anhydride whether molten or solid is an inflammable material and its dust and vapours can form explosive mixture, when in contact with air. It is essential to store or handle the material in a well-ventilated area away from any source of ignition.

Storage:

Phthalic Anhydride should be stored in cool, properly covered, dry area, away from direct sunlight. It should not be exposed to rain/humidity as this leads to formation of Phthalic Acid, which is insoluble in Benzene and lowers the Melting Point.

Typical Reactions, Products and Applications:



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