

Safety Data Sheet(SDS)

Last revised date : 26-12-2022

1. Identification

- 1) Product identifier : PIA
- 2) Recommended use of the chemical and restrictions on use
 - $^{\circ}$ Recommended use of the chemical
 - Feed materials, Intermediates
 - Restrictions on use
 - Use for recommended use only Do not use it for weapons manufacturing and related purposes.
- 3) Details of the supplier of the safety data sheet
 - $\circ \, \text{Seller}$
 - Company name : Lotte Chemical Corporation
 - Address : 05551 Lotte World Tower, 300, Olympic-ro, Songpa-gu, Seoul, 05551 Rep. of KOREA
 - Telephone number :

	Basic Chemicals	+82-2-829-4114	Advanced Materials	+82-31-596-3114			
Eme	Emergency phone number						

Yeosu Plant	+82-61-688-2100	Ulsan Plant	+82-52-278-3500
Daesan Plant	+82-41-689-5900	Yeosu Plant(Advanced Materials)	+82-61-689-1100

Fax number : +82-2-834-6070

2. Hazards identification

- 1) Hazard classification
 - Not applicable
- 2) Allocation label elements
 - Hazard pictograms
 - Not applicable
 - Signal word
 - NONE
 - Hazard statements
 - Not applicable

Precautionary statements

- Not applicable
- 3) Other hazards:

According to experience and information provided, this product does not affect harmful effects when using and handling it as a regulation.

3. Composition/Information on ingredients

Chemical name	Common name	CAS No.	Content(wt%)
Isophthalic acid	isophthalic acid	121-91-5	100

4. First-aid measures

- 1) Following eye contact
 - Call a physician immediately.
- 2) Following skin contact
 - Get medical attention if irritation develops and persists.
 - Remove contaminated clothing and shoes.
- 3) Following inhalation
 - If symptoms persist, call a physician.
 - Move to fresh air.
- 4) Following ingestion
 - If accidentally swallowed obtain immediate medical attention.
- 5) Delayed and immediate effects and also chronic effects from short and long term exposure No data available
- 6) Advice to physician
 - In the case of accident or if you feel unwell, seek medical advice immediately.

5. Fire-Fighting measures

- 1) Suitable (and unsuitable) extinguishing media
 - ° Suitable extinguishing media
 - Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
 - ° Unsuitable extinguishing media
 - Do not use a solid water stream as it may scatter and spread fire.
- 2) Special hazards arising from the substance or mixture
 - Pyrolytic product

- No data available
- Risk of fire and explosion
 - Heating or fire can release toxic gas.
- $^{\circ}$ Other
 - May cause toxic effects if inhaled.
- 3) Special protective equipment for firefighters
 - In the event of fire, wear self-contained breathing apparatus.

6. Accident release measures

- 1) Personal precautions, protective equipment and emergency procedures
 - Avoid dust formation.
- 2) Environmental precautions
 - Try to prevent the material from entering drains or water courses.
- 3) Methods and materials for containment and cleaning up
 - Keep in suitable, closed containers for disposal.
 - Pick up and arrange disposal without creating dust.

7. Handling and storage

- 1) Precautions for safe handling
 - For personal protection see section 8.
 - Smoking, eating and drinking should be prohibited in the application area.
- 2) Conditions for safe storage (including any incompatibilities)
 - Please note that materials and conditions to be avoided.
 - Store in a dry place. Store in a closed container.

8. Exposure controls & personal protection

- 1) Chemical exposure limits, Biological exposure standard
 - Contains no substances with occupational exposure limit values.
- 2) Appropriate engineering controls
 - Ensure adequate ventilation and exhaust ventilation at the workplace.
- 3) Personal protective equipment
 - Respiratory protection
 - If you have a direct contact or exposed to the material, wear the appropriate form of respiratory protection certified.
 - \circ Eye protection
 - If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles.
 - \circ Hand protection
 - Wear chemical safety gloves.

○ Skin protection

- Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

9. Physical and chemical information

Property name	Values	Source
Appearance		
Physical state	Soild	
Color	achromatic ~ white	
Odor	unpleasant	
Odor threshold	Not applicable	
рН	3.36 ((0.013% solution)	
Melting point/freezing point	341~348 ℃	
Initial boiling point and boiling range(°C)	No data available	
Flash point(°C)	No data available	
Evaporation rate	Not applicable	
Flammability(solid, gas)	No data available	
Upper/lower flammability or explosive limits	No data available	
Vapour pressure	2.6 mmHg (at 25°C)	
Solubility(ies)	130 mg/ℓ (at 25°C soluble in alcohol, acetic acid insoluble in benzene, petroleum ether)	
Vapour density	5.73 (air=1)	
Relative density	No data available	
n-octanol/water partition coefficient	1.66	
Auto ignition temperature	No data available	
Decomposition temperature	No data available	
Viscosity(mm²/s, 40°C)	No data available	
Molecular weight(mass)	166.13	
Specific gravity	1.54 (water=1)	

10. Stability and reactivity

- 1) Chemical stability and Possibility of hazardous reactions
 - No decomposition if stored and applied as directed.
 - Stable at normal ambient temperature and pressure.
- 2) Conditions to avoid
 - Follow precautionary advice and avoid incompatible materials and conditions
- 3) Incompatible materials
 - Combustible material
- 4) Hazardous decomposition products
 - This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regula

11. Toxicological information

1) Information on the likely routes of exposure

- No data available

2) Health hazard information

- Acute toxicity
 - Acute toxicity(Oral)
 - LD50> 5000 mg / kg experimental species: Rat
 - Acute toxicity(Dermal)
 - LD50> 2000 mg / kg experimental species: Rabbit
 - Acute toxicity(Inhalation:Gases)
 - No data available
 - Acute toxicity(Inhalation:Vapours)
 - No data available
 - Acute toxicity(Inhalation:Dust/mist)
 LD50> 11370 mg / m³ experimental species: Rat
 - **.** .
- Skin corrosion/irritation
 - Non-irritating (Rabbit)
- Serious eye damage/eye irritation
 - Slight irritation (Rabbit)
- Respiratory sensitization
 - No data available
- Skin sensitization

- Negative (guinea pig)
- Carcinogenicity
 - No data available
- ° Germ cell mutagenicity
 - in vitro microbial reverse mutation test positive / negative in vitro chromosome aberration test negative
- Reproductive toxicity
 - No effects on fetal toxicity, developmental toxicity (rats, 10mg / m³, inhalation)
- ° Specific target organ toxicity single exposure
 - No data available
- Specific target organ toxicity repeated exposure
 - 13 weeks urine test results decide, reported weak symptoms such as mild hydronephrosis renal pelvis cured in mice
- Aspiration hazard
 - No data available

12. Ecological information

- 1) Ecotoxicity
 - Hazardous to the aquatic environment, short-term (acute) No data available
 - Hazardous to the aquatic environment, long-term (chronic) No data available
 - Fish

LC50> 1000 mg / ℓ 96 hr Leuciscus idus

- Crustaceans
 LC50 1000 mg / ℓ 48 hr Daphnia magna
- Aquatic algae
 EC50> 1000 mg / ℓ 96 hr Scenedesmus subspicatus
- 2) Persistence and degradability
 - Degradability

(85.3% decomposed after 14 days)

Biodegradation

No data available

- 3) Bioaccumulative potential
 - n-octanol water partition coefficient
 1.66 log Kow
 - Bioconcentration factor(BCF)
 - 2 (predicted value)

4) Mobility in soil

No data available

- 5) Other adverse effects
 - No data available

13. Disposal considerations

- 1) Disposal methods
 - Empty containers should be taken to an approved waste handling site for recycling or disposal.
- 2) Precautions (including disposal of contaminated container of package)
 - Dispose of in accordance with local regulations.
 - Send to a licensed waste management company.

14. Transport information

- 1) UN No. : Not applicable
- 2) Proper shipping name : Not applicable
- 3) Hazard class : Not applicable
- 4) Packing group : Not applicable
- 5) Marine pollutant : No
- 6) Special precautions for user related to transport or transportation measures :

Emergency measures in case of fire : Not applicable

Emergency measures in the effluent : Not applicable

- ADR
 - · Tunnel restriction code : Not applicable
- IMDG
 - · Marine pollutant : No
- Air transport(IATA)
 - · UN No. : Not applicable
 - · Proper shipping name : Not applicable
 - · Class or division : Not applicable
 - · Packing group : Not applicable

15. Regulatory information

Australia Industrial Chemicals Act

- Not applicable

China Inventory of Existing Chemical Substances (IECSC)

- Inventory China Inventory of Existing Chemical Substances (IECSC)
- Isophthalic acid : Present [20710]

92/32/EEC

- Not applicable

European Union Official Journal of the European Communities 15 June 1990 - Annex Based on Article 13 of Directive 67/548/EEC Amended by Directive 79/831/EEC

- Inventory European Union European Inventory of Existing Commercial Chemical Substances (EINECS)
- Isophthalic acid : 204-506-4

Japan Law Concerning the Examination and Regulations of Manufacture, etc. of Chemical Substances

- Inventory Japan Existing and New Chemical Substances (ENCS)
- Isophthalic acid : (3)-1332

New Zealand Environmental Protection Authority, Inventory of Chemicals

- Inventory New Zealand Inventory of Chemicals (NZIoC)
- Isophthalic acid : May be used as a single component chemical under an appropriate group standard

Turkey Regulation on Inventory and Control of Chemicals

- Not applicable

Taiwan Chemical Substance Inventory

- Inventory Taiwan Taiwan Chemical Substance Inventory (TCSI)
- Isophthalic acid : Present
- U.S. Toxic Substances Control Act

Vietnam National Chemicals Inventory (NCI)

- Inventory Vietnam National Chemicals Inventory (NCI) (DRAFT)
- Isophthalic acid : Present 02421

16. Other information

1) Reference

NCIS, KOSHA, Montreal Protocol, ECHA, OECD SIDS, EU IUCLID, HSDB(PubChem), NITE, NTP, ACGIH, IARC, NIOSH, ChemIDplus, EPA, EPI Suite, INCHEM

- 2) Issue date : 26-12-2022
- 3) Revision date
 - Revised date count : 2-1
 - Last revised date : 26-12-2022
- 4) Other

ACGIH : American Conference of Governmental Industrial Hygienists ADR : Agreement Concerning the International Carriage of Dangerous Goods by Road ATE : The Acute Toxicity Estimate ECHA : European Chemicals Agency EPA : United States Environmental Protection Agency EPI Suite : The Estimation Programs Interface for Windows EU IUCLID : International Uniform Chemical Information Database HSDB : Hazardous Substances Data Bank IARC : International Agency for Research on Cancer IATA : International Air Transport Association IMDG : International Maritime Dangerous Goods Codes **INCHEM : Internationally Peer Reviewed Chemical Safety Information** M-Factor : The Multiplication Factor NIOSH : National Institute of Occupational Safety and Health NITE : National Institute of Technology and Evaluation(JAPAN) NTP : National Toxicology Program SCL : Specific Concentration Limit OECD SIDS : Organization for Economic Co-operation and Development Screening Information Dataset