Extended Safety Data Sheet

According to Regulation (EC) No 1907/2006, Annex II,

Amended by COMMISSION REGULATION (EU) 2020/878,

According to REGULATION (EC) No 1272/2008

Ethylene carbonate

Version 2.0 Issue date: 10-03-2014

Revision date: 11-05-2024 CIRS eSDS Record Number: CSSS-TCO-010-113337

Section 1 Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier:

Identification on the label/Trade name: Ethylene carbonate

Additional identification: Nanoform is NOT covered by this eSDS.

Identification of the product: CAS#96-49-1 EC#202-510-0

Index Number: N/A

REACH registration No.: 01-2119540523-46-****

1.2 Relevant identified uses of the substance or mixture and uses advised against:

1.2.1 Identified uses:

Manufacturing and distribution of ethylene carbonate

Formulation and (re)packing of ethylene carbonate and mixtures

Use as an intermediate

Use in coatings

Use in cleaning agents

Use in laboratories Polymer processing

Use as processing aid

Use as functional fluids

Use as lubricant Manufacturing of enamel

Use in electrical wire enameling

Professional-Use in cleaning agents

Professional-Use in agrochemicals

Professional-Use in laboratories Polymer processing

Professional-Use as processing aid Use as functional fluids

Professional-Use as lubricant

Consumers-waterborne latex wall paint

Consumers-remover

1.2.2 Uses advised against:

No uses advised against are identified.

1.3 Details of the supplier of the safety data sheet:

Supplier(Only representative): Chemical Inspection & Regulation Service Limited
Supplier(Manufacturer): Shinghwa Amperex Technology (Dongying) Co.,Ltd.

Address: NO.198,TONGXING ROAD KENLI DISTRICT,DONGYING SHANDONG CHINA

Contact person(E-mail): vivian.wang@sinodmc.com

Telephone: +86-546-2169208 Fax: +86-546-2169286

1.4 Emergency telephone Number:

+353 (1) 477 3710. Only available during office hours (9:00a.m.-17:30p.m.)

Available outside office hours? YES NO X

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Section 2 Hazards Identification

2.1 Classification of the substance or mixture:

2.1.1 Classification of the substance:

The substance is classified as following according to REGULATION (EC) No 1272/2008:

REGULATION (EC) No 1272/2008					
Hazard classes/Hazard categories	Hazard statement				
Acute Tox. 4	H302				
Eye Irrit. 2	H319				
STOT Rep. Exp. 2	H373				

For full text of H- phrases: see section 2.2.

2.2 Label elements:

Hazard pictogram(s):

Precautionary statement(s):

Signal word: Warning

Hazard statement(s): H302: Harmful if swallowed.

H319: Causes serious eye irritation.

H373: May cause damage to organs (Affected organs: Kidney) through

prolonged or repeated exposure (Route of exposure: Oral). P260: Do not breathe dust/fume/ gas/mist/vapours/spray.

P264: Wash hands thoroughly after handling.

P270: Do not eat, drink or smoke when using this product.

P280: Wear protective gloves/ protective clothing/eye protection/face

protection.

P301+P312: IF SWALLOWED: Call a POISON CENTRE/doctor if you feel

unwell.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P314: Get medical advice/ attention if you feel unwell.

P330: Rinse mouth.

P337+P313: If eye irritation persists: Get medical advice/attention.

P501: Dispose of contents/container in accordance with local regulations.

Supplemental Hazard information (EU)

on (EU) Not applicable.

2.3 Other hazards:

The substance is not PBT / vPvB.

The substance is not identified as having endocrine disrupting properties.

Section 3 Composition/information on ingredients

Substance/Mixture: Substance

Ingredient(s):

Chemical Name	Registration No.	CAS No.	EC No.	Concentration	Specific Concentration limits, M-Factors, Acute Toxicity Estimates (ATE)
Ethylene carbonate	01-2119540523-46-****	96-49-1	202-510-0	99.8 % (w/w)	N/A

Section 4 First aid measures

Product name: Ethylene carbonate

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4.1 Description of first aid measures:

In all cases of doubt, or when symptoms persist, seek medical attention.

4.1.1 In case of inhalation:

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

4.1.2 In case of skin contact:

Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

4.1.3 In case of eyes contact:

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

4.1.4 In case of ingestion:

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

4.2 Most important symptoms and effects, both acute and delayed:

Harmful if swallowed. Causes serious eye irritation. May cause damage to organs (Affected organs: Kidney) through prolonged or repeated exposure (Route of exposure: Oral).

4.3 Indication of any immediate medical attention and special treatment needed:

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote. Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

Section 5 Firefighting measures

5.1 Extinguishing media:

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: Not available.

5.2 Special hazards arising from the substance or mixture

cial hazards arising from the No specific fire or explosion hazard.

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or

without suitable training. Hazardous thermal decomposition products:

Decomposition products may include the following materials: carbon dioxide,

carbon monoxide.

5.3 Advice for firefighters: Fire-fighters should wear appropriate protective equipment and self-contained

breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection

for chemical incidents.

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Section 6 Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

6.1.1 For non-emergency personnel: Provide adequate ventilation. Wear protective equipment. Avoid contact with

skin and eyes.

6.1.2 For emergency responders: No action shall be taken involving any personal risk or without suitable training.

Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on

appropriate personal protective equipment.

6.2 Environmental Precautions: Avoid dispersal of spilt material and runoff and contact with soil, waterways,

drains and sewers. Inform the relevant authorities if the product has caused

environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for Containment

and Cleaning up:

Small spill: Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor. Large spill: Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections: See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for information on disposal.

Section 7 Handling and storage

7.1 Precautions for safe handling:

7.1.1 Protective measures:

Put on appropriate personal protective equipment. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Wash hands, forearms and face thoroughly after handling chemical products,

7.1.2 Advice on general occupational hygiene:

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially

contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

7.2 Conditions for safe storage, including any incompatibilities:

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental

contamination.

7.3 Specific end use(s): Not applicable.

Section 8 Exposure Controls/Personal Protection

8.1 Control parameters:

8.1.1 Occupational exposure limits: Not available.8.1.2 Additional exposure limits under Not available.

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the conditions of use:

8.1.3 DNEL/DMEL and PNEC-Values:

Workers - Hazard via inhalation route	Systemic effects-Long term exposure	DNEL=15 mg/m³
Workers - Hazard via dermal route	Systemic effects-Long term exposure	DNEL=4.3 mg/kg bw/day
General Population - Hazard via inhalation route	Systemic effects-Long term exposure	DNEL=3.7 mg/m ³
General Population - Hazard via dermal route	Systemic effects-Long term exposure	DNEL=2.1 mg/kg bw/day
General Population - Hazard via oral route	Systemic effects-Long term exposure	DNEL=2.1 mg/kg bw/day
Hazard for aquatic organisms	Freshwater	PNEC=5.9 mg/L
Hazard for aquatic organisms	Marine water	PNEC=0.59 mg/L
Hazard for aquatic organisms	STP	No hazard identified
Hazard for aquatic organisms	Sediment (freshwater)	PNEC=28.3 mg/kg sediment dw
Hazard for aquatic organisms	Sediment (marine water)	PNEC=2.83 mg/kg sediment dw
Hazard for terrestrial organisms	Soil	PNEC=2.2 mg/kg soil dw
Hazard for predators	Secondary poisoning	No potential for bioaccumulation

8.2 Exposure controls:

8.2.1 Appropriate engineering controls:

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

8.2.2 Individual protection measures, such as personal protective equipment:

Eye/face protection: Safety eyewear complying with an approved standard should be used when a

risk assessment indicates this is necessary to avoid exposure to liquid

splashes, mists, gases or dusts.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard

should be worn at all times when handling chemical products if a risk

assessment indicates this is necessary.

Body protection: Personal protective equipment for the body should be selected based on the

task being performed and the risks involved and should be approved by a

specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin

protection measures should be selected based on the task being performed

and the risks involved and should be approved by a specialist before

handling this product

Respiratory protection: In case of inadequate ventilation wear respiratory protection. Respirator

selection must be based on known or anticipated exposure levels, the hazards

of the product and the safe working limits of the selected respirator.

Thermal hazards: Wear suitable protective clothing to prevent heat.

8.2.3 Environmental exposure controls: Avoid discharge into the environment. According to local regulations, Federal

and official regulations. Emissions from ventilation or work process equipment

should be checked to ensure they comply with the requirements of

environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce

emissions to acceptable levels.

Section 9 Physical and chemical properties

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9.1 Information on basic physical and chemical properties:

Physical state: Solid at 20°C and 1013 hPa

Colour: Colorless Odour: Odourless

Melting point/freezing point (°C): 36 °C at 101.3 kPa Boiling point or initial boiling point and 247 °C at 101.3 kPa

boiling range (°C):

Flammability (gas, liquid, solid): Non flammable Lower and upper explosion limit: Not available

143 °C Flash point (°C):

Auto-ignition temperature: Not available **Decomposition temperature:** Not available pH: Not available Kinematic viscosity (mm²/s): Not available Solubility in water (g/l, 20°C): 778 g/L at 20 °C Solubility in other polar and non-polar Not available

solvents (g/l, 20°C):

Partition coefficient n-octanol/water Log Kow (Log Pow): 0.11 at 20 °C

(log Po/w, 20°C):

Vapour pressure (20°C): 1 Pa at 20 °C Bulk density (kg/m3): Not available

Relative Density (g/cm3): 1.32 g/cm3 at 40 °C

Relative vapour density: Not available Particle characteristics: Not applicable **Evaporation rate:** Not available Flammability limit - lower (%): Not available Ignition temperature (°C): Not available **Explosive properties:** Non explosive Oxidising properties: Oxidising: no Molecular Formula: C3H4O3 **Molecular Weight:** 88.06

9.2. Other information:

Fat solubility(solvent-oil to be specified) Not available

etc:

Surface tension: Based on chemical structure, no surface activity is to be expected.

pKa at 20 °C: 3.86 Dissociation constant in water(pKa): **Oxidation-reduction Potential:** Not available

Section 10 Stability and reactivity

10.1 Reactivity: The substance is stable under normal storage and handling conditions.

10.2 Chemical stability: Stable under normal temperatures and pressures

10.3 Possibility of hazardous reactions: No dangerous reaction known under conditions of standard use

10.4 Conditions to avoid: Incompatible materials. High temperatures. Proximity to sources of ignition.

10.5 Incompatible materials: Reactive or incompatible with the following materials: oxidizing materials.

10.6 Hazardous decomposition products: Decomposition products may include the following materials: carbon dioxide,

carbon monoxide.

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Section 11 Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008:

Acute toxicity:

 LD50(Oral, Rat):
 10400 mg/kg bw

 LD50(Dermal, Rabbit):
 > 2000 mg/kg bw

 LC50(Inhalation, Rat):
 730 mg/m³ air (8h)

Skin corrosion/Irritation: Not classified

Serious eye damage/irritation: Causes serious eye irritation.

Respiratory or skin sensitization:

Germ cell mutagenicity:

Not classified

STOT-repeated exposure: May cause damage to organs (Affected organs: Kidney) through prolonged or

repeated exposure (Route of exposure: Oral).

Aspiration hazard: Not classified

11.2 Information on other hazards

Endocrine disrupting properties The substance is not identified as having endocrine disrupting properties.

Other information Not applicable

Section 12 Ecological information

12.1 Toxicity:

Acute (short-term) toxicity:

 LC50(96h, Fish):
 > 100 mg/L

 EC50(48h, Ceriodaphnia dubia):
 5900 mg/L

 EC50(72h, Algae/aquatic plants):
 > 100 mg/L

Chronic (long-term) toxicity:

NOEC(Fish):

NOEC(Ceriodaphnia dubia):

NOEC(Algae/aquatic plants):

100 mg/L

12.2 Persistence and degradability: Readily biodegradable

An aquatic bioaccumulation test doesn't need to be performed since the log

12.3 Bioaccumulative potential: Pow < 3 (log Pow = 0.11).

12.4 Mobility in soil:Koc at 20 °C: 11.9; LogKoc: 1.08 **12.5 Results of PBT and vPvB assessment:**The substance is not PBT / vPvB.

12.6 Endocrine disrupting properties: The substance is not identified as having endocrine disrupting properties.

12.7 Other adverse effects: Not available.12.8 Additional information Not available.

Section 13 Disposal considerations

13.1 Waste treatment methods: Dispose of in accordance with all applicable local and national regulations. Use

recovery/recycling where feasible, otherwise incineration is the recommended method of disposal. Empty containers may contain hazardous residues. Do not cut, puncture or weld on or near to the container. Labels should not be removed

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from containers until they have been cleaned. Contaminated containers must not be treated as household waste. Containers should be cleaned by appropriate methods and then re-used or disposed of by landfill or incineration as appropriate. Do not incinerate closed containers.

Section 14 Transport information

	Land transport (ADR/RID)	Inland waterways (ADN)	Sea transport (IMDG)	Air transport (ICAO/IATA)
14. 1 UN number or ID number	Not regulated	Not regulated	Not regulated	Not regulated
14.2 UN Proper shipping name	Not regulated	Not regulated	Not regulated	Not regulated
14.3 Transport hazard Class(es)	Not regulated	Not regulated	Not regulated	Not regulated
14.4 Packing group	Not regulated	Not regulated	Not regulated	Not regulated
14.5 Environmental hazards	No	No	No	No
14.6 Special precautions for user	See section 2.2	See section 2.2	See section 2.2	See section 2.2
14.7 Maritime transport in bulk according to IMO instruments	Not regulated	Not regulated	Not regulated	Not regulated

Section 15 Regulatory information

15.1	Safety,	healt	h anc	l environmenta	ıl regu	lations/	'legisla	tion spec	ific f	for t	he su	bstance (or miz	xture:
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Relevant information regarding authorization: Not applicable. Relevant information regarding restriction: Not applicable.

Other EU regulations: Employment restrictions concerning young person must be observed. For

use only by technically qualified individuals.

Other National regulations: Not applicable

15.2 Chemical safety assessment YES Χ NO

Section 16 Other information

16.1 Indication of changes:

Version 1.0 Amended by (EU) 2020/878

Version 2.0 Exposure scenarios are placed after section 16.

16.2 Abbreviations and acronyms:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

RID: Regulation for rail International transportation of Dangerous goods

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

IMDG: Code international maritime dangerous goods code

ICAO: International Civil Aviation Organization IATA: International Air Transport Association

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LC50: median lethal concentration

EC50: The effective concentration of substance that causes 50% of the maximum response.

NOEC: No Observed Effect Concentration

DNEL: derived no-effect level

PNEC: predicted no-effect concentration

16.3 Key literature references and sources for data

ECHA Registered substances data

16.4 Classification and procedure used to derive the classification for mixtures according to Regulation (EC)

1272/2008 [CLP]

Classification according to Regulation (E	Classification procedure		
Acute Tox. 4	H302	On basis of ethylene glycol, the main	
		metabolite of ethylene carbonate	
Eye Irrit. 2	H319	On basis of test data	
STOT Rep. Exp. 2	H373	On basis of ethylene glycol, the main	
		metabolite of ethylene carbonate	

16.5 Relevant H-statements (number and full text):

H302: Harmful if swallowed.

H319: Causes serious eye irritation.

H373: May cause damage to organs (Affected organs: Kidney) through prolonged or repeated exposure (Route of exposure:

Oral).

16.6 Training instructions:

Not applicable.

16.7 Further information:

This information is based upon the present state of our knowledge. This eSDS has been compiled and is solely intended for this product.

16.8 Notice to reader:

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgment of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

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The exposure scenario section is extracted from the CSR.

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Exposure scenario 1: Manufacturing and distribution of ethylene carbonate

1.1 Exposure scenario

1 Exposure Scenario 1: Manufacturing and distribution of ethylene carbonate			
	SU 8, 9		
Use descriptors	PROC 1, 2, 3, 4, 8a, 8b, 9, 15		
	ERC 1		
	Manufacture of the substance. Includes recycling / recovery, material		
	transfers, storage, maintenance, loading, sampling and associated		
Processes, tasks activities covered	laboratory activities		
	Loading and repacking of the substance, including its distributing and		
	associated laboratory activities		
	Occupational Assessment Tool: ECETOC TRA		
Assessment Method	Environmental Assessment: not performed as the substance is only		
	imported.		

2. Operational conditions and risk management measures

2.1 Control of workers exposure

Product characteristic

Ethylene carbonate is used as a liquid with a low vapour pressure. It is classified as moderately irritating to eyes.

Frequency and duration of use/exposure

Duration: > 4 h per day; shifts worked are 12 hours.

Frequency: 240 days per year

Human factors not influenced by risk management

Where engineering controls are not present or potential exposure is possible, PPE is required per written procedures.

Operational conditions affecting workers exposure

The process is open air. Ventilation controls (LEV) is in place for transfer of products (drumming) (PROC 8a, 8b and 9).

Technical conditions and measures at process level (source) to prevent release

Process equipment is designed to contain all chemicals (liquid and vapour) and route emissions to appropriate control device.

All process areas are located within concrete secondary containment to capture any incidental spills or releases.

The site developed and maintains Emergency Action Plans along with other specific procedures (Haz Com/SPCC) to prevent / limit releases. The site personnel attend routine trainings and the site conducts routine emergency drills. Trained emergency response personnel are on site around the clock to mitigate a release.

Technical conditions and measures to control dispersion from source towards the worker

Process equipment is designed to contain all chemicals (liquid and vapour) and route emissions to appropriate control device.

Engineering controls are also available during sampling, drumming and bulk transfer operations.

Local Exhaust Ventilation is required for processes that are not covered by PROC 1, 2 and 3. The latter can be performed outdoors, in open air.

Conditions and measures related to personal protection, hygiene and health evaluation

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eSDS EU Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024. 10/31 Appropriate PPE and associated risk management measures are available where a potential for exposure occurs.

1.2 Exposure estimation

1.2.1 Workers exposure

Exposure was modelled with ECETOC TRA (version April 2010). For this exposure assessment, it is assumed that processes covered by PROC 1, 2 and 3 are performed in open air. Other processes are performed indoors with Local Exhaust Ventilation (LEV) present.

1.2.1.1 Long-term exposure

Long-term exposure concentrations to workers

					Ex	oosure estimat	ion
					inhalation	dermal	total
PROC	Duration?	LEV?	PPE?	Conc	(mg/m³)	(mg/kg/d)	(mg/kg/d)
1	>4h	N	N	>25%	0.03	0.34	0.35
2	>4h	N	N	>25%	2.57	1.37	1.74
3	>4h	N	N	>25%	7.71	0.34	1.44
4	>4h	Υ	N	>25%	1.84	0.69	0.95
8a	>4h	Υ	N	>25%	3.67	0.14	0.66
8b	>4h	Υ	N	>25%	0.55	0.69	0.76
9	>4h	Υ	N	>25%	1.84	0.69	0.95
15	>4h	Υ	N	>25%	1.84	0.03	0.30

1.2.1.2 Acute/Short term exposure

For acute effects, the full shift estimations based on ECETOC TRA calculations, can be used to derive acute exposure estimates. Since full shift estimates in ECETOC TRA are assumed to represent the 90th percentile of the exposure distribution and since in general the variability is not very high, a multiplying factor of 2 is recommended to estimate the 95th percentile of the related short term exposure distribution.

For this exposure assessment, it is assumed that processes covered by PROC 1, 2 and 3, are performed in open air. Other processes are performed indoors with Local Exhaust Ventilation (LEV) present.

Acute exposure concentrations to workers

				Exposure estimation			
				inhalation	dermal	total	
PROC	LEV?	PPE?	Conc	(mg/m³)	(mg/kg/d)	(mg/kg/d)	
1	N	N	>25%	0.05	0.69	0.69	
2	N	N	>25%	5.14	2.74	3.48	
3	N	N	>25%	15.41	0.69	2.89	
4	Υ	N	>25%	3.67	1.37	1.90	
8a	Υ	N	>25%	7.34	0.27	1.32	
8b	Υ	N	>25%	1.10	1.37	1.53	
9	Υ	N	>25%	3.67	1.37	1.90	
15	Υ	N	>25%	3.67	0.07	0.59	

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1.3 RISK CHARACTERISATION

1.3.1 Human health - workers

Quantitative risk characterisation for workers – long term exposure

					Risk Chara	cterisation Rat	io
					inhalation	dermal	total
PROC	Duration?	LEV?	PPE?	Conc			
1	>4h	N	N	>25%	0.00	0.02	0.02
2	>4h	N	N	>25%	0.05	0.09	0.14
3	>4h	N	N	>25%	0.15	0.02	0.17
4	>4h	Υ	N	>25%	0.03	0.05	0.08
8a	>4h	Υ	N	>25%	0.07	0.01	0.08
8b	>4h	Υ	N	>25%	0.01	0.05	0.06
9	>4h	Υ	N	>25%	0.03	0.05	0.08
15	>4h	Υ	N	>25%	0.03	0.00	0.04

Quantitative risk characterisation for workers – short term exposure

				Risk Chara	cterisation R	atio
				inhalation	dermal	total
1	N	N	>25%	0.01	0.05	0.06
2	N	N	>25%	0.05	0.23	0.28
3	N	N	>25%	0.01	0.19	0.21
4	Υ	N	>25%	0.03	0.13	0.15
8a	Υ	N	>25%	0.01	0.09	0.09
8b	Υ	N	>25%	0.03	0.10	0.13
9	Υ	N	>25%	0.03	0.13	0.15
15	Υ	N	>25%	0.00	0.04	0.04

1.3.2 Environment

Not applicable, as the substance is imported only.

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2. Exposure scenario 2: Formulation and (re)packing of of ethylene carbonate

2.1 Exposure scenario

1 Exposure Scenario 2: Formulation and	1 Exposure Scenario 2: Formulation and (re)packing of substances and mixtures				
	SU 10				
Use descriptors	PROC 1, 2, 3, 4, 5, 8a, 8b, 9, 14, 15				
	ERC 2, 3				
	Formulation, packing and repacking of the substance and its mixtures in				
Processes, tasks activities covered	batch or continous operations, including storage, material transfers, mixing,				
Flocesses, lasks activities covered	large and small scale packing, maintenance and associated laboratory				
	activities				
Assessment Method	Occupational Assessment Tool: ECETOC TRA				
Assessment wethou	Environmental Assessment Tool: ECETOC TRA				

2. Operational conditions and risk management measures

2.1 Control of workers exposure

Product characteristic

Ethylene carbonate is used as a liquid with a low vapour pressure. It is classified as modetately irritating to eyes.

Frequency and duration of use/exposure

Duration: > 4 h per day

Frequency: 240 days per year

Operational conditions affecting workers exposure

The work is carried out indoors at ambient temperatures.

Technical conditions and measures to control dispersion from source towards the worker

Local Exhaust Ventilation is required for processes that are not covered by PROC 1, 2 & 3.

Conditions and measures related to personal protection, hygiene and health evaluation

Appropriate PPE and associated risk management measures are available where a potential for exposure occurs.

2.2 Control of environmental exposure

A standard municipal STP is present (default capacity: 10000 eq) with an effluent discharge rate of 2000 m³/d. A standard river flow of 18000 m³/d is taken into account, resulting in the default dilution factor of 10.

2.2 Exposure estimation

2.2.1 Workers exposure

Exposure was modelled with ECETOC TRA (version April 2010).

2.2.1.1 Long-term exposure

The duration of the activities is assumed to be a full shift (> 4h/d). Local Exhaust Ventilation is required, except for processes covered by PROC 1, 2 or 3. There are no limitations on concentration. No specific personal protective equipment is required.

Long-term exposure concentrations to workers

					Exposure estimation		
					inhalation	dermal	total
PROC	Duration?	LEV?	PPE?	Conc	(mg/m³)	(mg/kg/d)	(mg/kg/d)

Product name: Ethylene carbonate

Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024.

1	>4h	N	N	>25%	0.04	0.34	0.35
2	>4h	N	N	>25%	3.67	1.37	1.90
3	>4h	N	N	>25%	11.01	0.34	1.92
4	>4h	Υ	N	>25%	1.84	0.69	0.95
5	>4h	Υ	N	>25%	1.84	0.07	0.33
8a	>4h	Υ	N	>25%	3.67	0.14	0.66
8b	>4h	Υ	N	>25%	0.55	0.69	0.76
9	>4h	Υ	N	>25%	1.84	0.69	0.95
14	>4h	Υ	N	>25%	1.84	0.34	0.30
15	>4h	Υ	N	>25%	1.84	0.03	0.30

2.2.1.2 Acute/Short term exposure

For acute effects, the full shift estimations based on ECETOC TRA calculations, can be used to derive acute exposure estimates. Since full shift estimates in ECETOC TRA are assumed to represent the 90th percentile of the exposure distribution and since in general the variability is not very high, a multiplying factor of 2 is recommended to estimate the 95th percentile of the related short term exposure distribution.

Acute exposure concentrations to workers

				Exposure estimation		
				inhalation dermal		total
PROC	LEV?	PPE?	Conc	(mg/m³)	(mg/kg/d)	(mg/kg/d)
1	N	N	>25%	0.07	0.69	0.70
2	N	N	>25%	7.34	2.74	3.79
3	N	N	>25%	22.02	0.69	3.83
4	Υ	N	>25%	3.67	1.37	1.90
5	Υ	N	>25%	3.67	0.14	0.66
8a	Υ	N	>25%	7.34	0.27	1.32
8b	Υ	N	>25%	1.10	1.37	1.53
9	Υ	N	>25%	3.67	1.37	1.90
14	Υ	N	>25%	3.67	0.69	1.21
15	Υ	N	>25%	3.67	0.07	0.59

2.2.2 Environmental exposure

The following parameters were used in ECETOC TRA:

Local annual tonnage: 1900 tpa (worst-case)

Number of emission days: 100 days (default ECETOC TRA)

Fraction of tonnage to region: 1

STP present: yes

Predicted local environmental concentrations

	ERC 2	ERC 3
PEC for local freshwater (mg/L)	2.43	0.265
PEC for local freshwater sediment (mg/kg d.w.)	11.6	1.27
PEC for local marine water (mg/L)	0.243	0.0265
PEC for local marine sediments (mg/kg d.w.)	1.16	0.127

Product name: Ethylene carbonate

Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024.

PEC for local soil (mg/kg d.w.)	0.698	0.247
PEC in STP (mg/L)	24	2.4

2.3 RISK CHARACTERISATION

2.3.1 Human health - Workers

Quantitative risk characterisation for workers

					Risk Characterisation Ratio		
					inhalation	dermal	total
PROC	Duration?	LEV?	PPE?	Conc			
1	>4h	N	N	>25%	0.00	0.02	0.02
2	>4h	N	N	>25%	0.07	0.09	0.16
3	>4h	N	N	>25%	0.21	0.02	0.23
4	>4h	Υ	N	>25%	0.03	0.05	0.08
5	>4h	Υ	N	>25%	0.03	0.00	0.04
8a	>4h	Υ	N	>25%	0.07	0.01	0.08
8b	>4h	Υ	N	>25%	0.01	0.05	0.06
9	>4h	Υ	N	>25%	0.03	0.05	0.08
14	>4h	Υ	N	>25%	0.03	0.02	0.06
15	>4h	Υ	N	>25%	0.03	0.00	0.04

Quantitative risk characterisation for workers – short term exposure

,			, , , , , , , , , , , , , , , , , , , 			.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
				Risk Chara	Risk Characterisation Ratio		
				inhalation	dermal	total	
PROC	LEV?	PPE?	Conc				
1	N	N	>25%	0.00	0.05	0.05	
2	N	N	>25%	0.14	0.18	0.32	
3	N	N	>25%	0.42	0.05	0.46	
4	Υ	N	>25%	0.07	0.09	0.16	
5	Υ	N	>25%	0.07	0.01	0.08	
8a	Υ	N	>25%	0.14	0.02	0.16	
8b	Υ	N	>25%	0.02	0.09	0.11	
9	Υ	N	>25%	0.07	0.09	0.16	
14	Υ	N	>25%	0.07	0.05	0.11	
15	Υ	N	>25%	0.07	0.00	0.07	

2.3.2 Environment

Quantitative risk characterisation for the local environment

	ERC 2	ERC 3
RCR for local freshwater	0.411	0.0449
RCR for local freshwater sediment	0.411	0.0449
RCR for local marine water	0.411	0.0449
RCR for local marine sediments	0.411	0.0449
RCR for local soil	0.317	0.106
RCR for STP	n.a.	n.a.

It can be concluded that there is no risk for the environment, as all RCR values are below 1.

Product name: Ethylene carbonate

Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024.

The PEC values for the STP were lower than the applied concentration (i.e. 49 mg/L) in the ready biodegradability study, at which no toxicity to the inoculum was observed. Therefore, no risk for the STP microorganisms is anticipated.

Product name: Ethylene carbonate

Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024. eSDS EU

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3. Exposure scenario 3: Industrial uses of ethylene carbonate

3.1 Exposure scenario

1 Exposure Scenario 3: Industrial uses of	f ethylene carbonate
Processes, tasks activities covered	Industrial uses listed below (SU 3)
Use as an intermediate	Industrial use resulting in manufacture of another substance.
	PROC 1, 2, 3, 4
	ERC 6a, 6b
Use in coatings	Covers the use in coatings (paints, inks, adhesives, parting agents, etc.)
	including exposures during use (incl. materials receipt, storage, preparation
	and transfer) and equipment cleaning, maintenance and associated
	laboratory use.
	PROC 1, 2, 3, 4, 5, 7, 8a, 8b, 10, 13, 15
	ERC 4
Use in cleaning agents	Covers the use as a component of cleaning products including transfer from
	storage, pouring/unloading from drums or containers. Exposures during
	mixing/diluting in the preparatory phase and cleaning activities (automated
	and by hand), related equipment cleaning and maintenance.
	PROC 1, 2, 3, 4, 7, 8a, 8b, 10, 13
	ERC 4
Use in laboratories	Use of the substance within laboratory settings, including material transfers
	and equipment cleaning.
	PROC 10, 15
	ERC 4
Polymer processing	Processing of formulated polymers including material transfers, additives
	handling, moulding, curing and forming activities, material re-works, storage
	and associated maintenance.
	PROC 1, 2, 3, 4, 5, 6, 8a, 8b, 9, 13, 14, 15, 21
	ERC 6d
Use as processing aid	Processing aids for building and construction applications (e.g. foundry) and
	leather industry.
	PROC 1, 2, 3, 4, 5, 6, 7, 8a, 8b, 9, 10, 12, 13, 14, 15, 21
	ERC 4, 5, 6b
Use as functional fluids	Use as functional fluid in industrial equipment including maintenance and
	related material transfers.
	PROC 1, 2, 3, 4, 8a, 8b, 9
	ERC 7
Use as lubricant	Covers the use of formulated lubricants in closed and open systems
	including transfer operations, operation of machinery/engines and similar
	articles, reworking on eject articles, equipment maintenance and disposal of
	waste.
	•

Revision date: 11-05-2024.

Product name: Ethylene carbonate Version #: 2.0 Issue date: 10-03-2014.

	PROC 1, 2, 3, 4, 7, 8a, 8b, 10, 13, 17			
	ERC 4, 7			
Use in enamel process	Manufacturing of enamel:			
	PROC 1, 3, 5, 8a, 8b, 9			
	ERC 4, 5			
	Use in elecrical wire enameling:			
	PROC 2, 3, 5, 8a, 8b, 10, 14			
	ERC 4, 5			
Assessment Method	Occupational Assessment Tool: ECETOC TRA			
Assessment Method	Environmental Assessment Tool: ECETOC TRA			

2.1 Control of workers exposure

Product characteristic

Ethylene carbonate is used as a liquid with a low vapour pressure. It is classified as moderately irritating to eyes. For spraying activities, the concentration should be limited to 25%.

Frequency and duration of use/exposure

Duration: > 4 h per day (full shift), except for spraying, where duration is limited to 4h/d

Frequency: 240 days per year

Operational conditions affecting workers exposure

The work is carried out indoors at ambient temperatures.

Technical conditions and measures to control dispersion from source towards the worker

Local Exhaust Ventilation is required for processes that are not covered by PROC 1, 2, 3, 12 (blowing), 21 (manual cutting etc.).

Conditions and measures related to personal protection, hygiene and health evaluation

Appropriate PPE and associated risk management measures are available where a potential for exposure occurs. No persontal protection is assumed in the model.

2.2 Control of environmental exposure

A standard municipal STP is present (default capacity: 10000 eq) with an effluent discharge rate of 2000 m³/d. A standard river flow of 18000 m³/d is taken into account, resulting in the default dilution factor of 10.

3.2 Exposure estimation

3.2.1 Workers exposure

Exposure was modelled with ECETOC TRA (version April 2010).

3.2.1.1 Long-term exposure

The duration of the activities is assumed to be a full shift (> 4h/d). Only for spraying activities, the duration should be limited to 4h. Local Exhaust Ventilation is required, except for processes covered by PROC 1, 2 or 3. There are no limitations on concentration, except for spraying (PROC 7) where the concentration should be limited to 25%. No specific personal protective equipment is required.

Long-term exposure concentrations to workers

					Exposure estimation		
					inhalation	dermal	total
PROC	Duration?	LEV?	PPE?	Conc	(mg/m³)	(mg/kg/d)	(mg/kg/d)

Product name: Ethylene carbonate

Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024.

1	>4h	N	N	>25%	0.04	0.34	0.35
2	>4h	N	N	>25%	3.67	1.37	1.90
3	>4h	N	N	>25%	11.01	0.34	1.92
4	>4h	Υ	N	>25%	1.84	0.69	0.95
5	>4h	Υ	N	>25%	1.84	0.07	0.33
6	>4h	Υ	N	>25%	1.84	1.37	1.63
7	1-4h	Υ	N	5-25%	6.60	2.14	3.09
8a	>4h	Υ	N	>25%	3.67	0.14	0.66
8b	>4h	Υ	N	>25%	0.55	0.69	0.76
9	>4h	Υ	N	>25%	1.84	0.69	0.95
10	>4h	Υ	N	>25%	3.67	1.37	1.90
12	>4h	N	N	>25%	7.34	0.34	1.39
13	>4h	Υ	N	>25%	3.67	0.69	1.21
14	>4h	Υ	N	>25%	1.84	0.34	0.61
15	>4h	Υ	N	>25%	1.84	0.03	0.30
17	4h	Υ	N	>25%	3.67	1.37	1.90
21	>4h	N	N	>25%	1.00	2.83	2.97

3.2.1.2 Acute/Short term exposure

For acute effects, the full shift estimations based on ECETOC TRA calculations, can be used to derive acute exposure estimates. Since full shift estimates in ECETOC TRA are assumed to represent the 90th percentile of the exposure distribution and since in general the variability is not very high, a multiplying factor of 2 is recommended to estimate the 95th percentile of the related short term exposure distribution.

Revision date: 11-05-2024.

Acute exposure concentrations to workers

				Exposure es	timation	
				inhalation	dermal	total
PROC	LEV?	PPE?	Conc	(mg/m³)	(mg/kg/d)	(mg/kg/d)
1	N	N	>25%	0.07	0.69	0.70
2	N	N	>25%	7.34	2.74	3.79
3	N	N	>25%	22.02	0.69	3.83
4	Υ	N	>25%	3.67	1.37	1.90
5	Υ	N	>25%	3.67	0.14	0.66
6	Υ	N	>25%	3.67	2.74	3.27
7	Υ	N	5-25%	13.20	4.28	6.18
8a	Υ	N	>25%	7.34	0.27	1.32
8b	Υ	N	>25%	1.10	1.37	1.53
9	Υ	N	>25%	3.67	1.37	1.90
10	Υ	N	>25%	7.34	2.74	3.79
12	N	N	>25%	14.68	0.69	2.78
13	Υ	N	>25%	7.34	1.37	2.42
14	Υ	N	>25%	3.67	0.69	1.21

Product name: Ethylene carbonate Version #: 2.0 Issue date: 10-03-2014.

15	Υ	N	>25%	3.67	0.07	0.59
17	Υ	N	>25%	7.34	2.74	3.79
21	N	N	>25%	0.20	0.57	0.59

3.2.2 Environmental exposure

The following parameters were used in ECETOC TRA:

Local annual tonnage: 1200 tpa

Number of emission days:100 days (default ECETOC TRA)

Fraction of tonnage to region: 1

STP present: yes

Predicted local environmental concentrations

	ERC 4	ERC 5	ERC 6a	ERC 6b	ERC 6d	ERC 7
PEC for local freshwater (mg/L)	75.9	38.0	1.54	3.82	0.0306	3.82
PEC for local freshwater	364	182	7.4	18.3	0.146	18.3
sediment (mg/kg d.w.)						
PEC for local marine water	7.59	3.8	0.154	0.382	0.00307	0.382
(mg/L)						
PEC for local marine sediments	36.4	18.2	0.74	1.83	0.0147	1.83
(mg/kg d.w.)						
PEC for local soil (mg/kg d.w.)	19.6	9.87	0.48	1.05	0.204	1.06
PEC in STP (mg/L)	759	379	15.2	37.9	0.0379	37.9

The PEC values for ERC4 and ERC5 result in RCR values above 1 and thus refinement is needed.

As an extra risk management measure, sewage sludge should not be applied to agricultural soil but should be incinerated.

This results in PEC soil values of 0.428 and 0.255 mg/kg d.w. for ERC4 and ERC5, respectively. which is enough to lower the RCR's to below 1. If this is not possible, maximum safe use volumes of 1325 kg/d (ERC 4) or 2650 kg/d (ERC 5) are prescribed, in order to show safe use.

It has been calculated that under the aforementioned standard/default conditions, the daily emission to wastewater should be at maximum 900 kg/day (ERC 4) or 1800 kg/day (ERC 5), in order to get RCR values < 1 for freshwater and marine water. It is known from the largest user, that their total daily emission of ethylene carbonate is less than 20 kg/day, proving safe use. It has been assumed that other (smaller) users will release amounts which are significantly lower than the above mentioned maximum daily emission values.

3.3 RISK CHARACTERISATION

3.3.1 Human health - Workers

Quantitative risk characterisation for workers

DBOC	PROC Duration?	LEV?	PPE?	Conc	Risk Characterisation Ratio			
PROC		LEV!	PPE!		inhalation	dermal	total	
1	>4h	N	N	>25%	0.00	0.02	0.02	
2	>4h	N	N	>25%	0.07	0.09	0.16	
3	>4h	N	N	>25%	0.21	0.02	0.23	
4	>4h	Υ	N	>25%	0.03	0.05	0.08	

Product name: Ethylene carbonate

Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024.

5	>4h	Υ	N	>25%	0.03	0.00	0.04
6	>4h	Υ	N	>25%	0.03	0.09	0.13
7	1-4h	Υ	N	5-25%	0.12	0.14	0.27
8a	>4h	Υ	N	>25%	0.07	0.01	0.08
8b	>4h	Υ	N	>25%	0.01	0.05	0.06
9	>4h	Υ	N	>25%	0.03	0.05	0.08
10	>4h	Υ	N	>25%	0.07	0.09	0.16
12	>4h	N	N	>25%	0.14	0.02	0.16
13	>4h	Υ	N	>25%	0.07	0.05	0.11
14	>4h	Υ	N	>25%	0.03	0.02	0.06
15	>4h	Υ	N	>25%	0.03	0.00	0.04
17	>4h	Υ	N	>25%	0.07	0.09	0.16
21	>4h	N	N	>25%	0.02	0.19	0.21

Quantitative risk characterisation for workers – short term exposure

Quantita	1			Risk Chara	Risk Characterisation Ratio			
PROC	LEV?	PPE?	Conc	inhalation	dermal	total		
1	N	N	>25%	0.00	0.05	0.05		
2	N	N	>25%	0.14	0.18	0.32		
3	N	N	>25%	0.42	0.05	0.46		
4	Υ	N	>25%	0.07	0.09	0.16		
5	Υ	N	>25%	0.07	0.01	0.08		
6	Υ	N	>25%	0.07	0.18	0.25		
7	Υ	N	5-25%	0.24	0.28	0.52		
8a	Υ	N	>25%	0.14	0.02	0.16		
8b	Υ	N	>25%	0.02	0.09	0.11		
9	Υ	N	>25%	0.07	0.09	0.16		
10	Υ	N	>25%	0.14	0.18	0.32		
12	N	N	>25%	0.28	0.05	0.32		
13	Υ	N	>25%	0.14	0.09	0.23		
14	Υ	N	>25%	0.07	0.05	0.11		
15	Υ	N	>25%	0.07	0.00	0.07		
17	Υ	N	>25%	0.14	0.18	0.32		
21	N	N	>25%	0.00	0.04	0.04		

3.3.2 Environment

Quantitative risk characterisation for the local environment

In the second se						
	ERC 4	ERC 5	ERC 6a	ERC 6b	ERC 6d	ERC 7
RCR for local freshwater	12.9	6.43	0.262	0.648	0.00518	0.648
RCR for local freshwater sediment	12.8	6.43	0.261	0.647	0.00517	0.647
RCR for local marine water	12.9	6.43	0.262	0.648	0.00521	0.648
RCR for local marine sediments	12.8	6.43	0.261	0.647	0.00520	0.647
RCR for local soil	8.93	4.48	0.218	0.478	0.0698	0.482
RCR in STP	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.

It can be concluded that there is no risk for the environment for ERC 6a, 6b, 6d and 7, as all RCR values are below 1. For ERC4 and ERC5 refinement is needed.

Product name: Ethylene carbonate

eSDS EU Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024.

The PEC values for the STP were lower than the applied concentration (i.e. 49 mg/L) in the ready biodegradability study, at which no toxicity to the inoculum was observed. Therefore, no risk for the STP microorganisms is anticipated.

Refinement for ERC4 and ERC5:

When not applying sewage sludge to agricultural soil as an extra risk management measure, the RCR values for local soil are decreased to 0.128 and 0.0830, respectively, proving safe use.

In case the emission to wastewater is at maximum 800 kg/day, the RCR values for fresh- and marine water (incl. sediment) are at maximum ca. 0.86.

In case the direct emission to soil is at maximum 40 kg/day, the RCR value for local soil is at maximum ca. 0.61, when application of sewage sludge to agricultural soil cannot be avoided.

As the emissions of the largest user are known to be significantly lower than the prescribed maximum daily emission volumes, no risk is anticipated for ERC4 and ERC5. As is has been assumed that other (smaller) users will also stay below these emission volumes, no risk for ERC4 and ERC5 is anticipated for these users as well.

Product name: Ethylene carbonate

Version #: 2.0 Issue date: 10-03-2014. Revision date: 11-05-2024. 22 / 31

4. Exposure scenario 4: Professional uses of ethylene carbonate

4.1 Exposure scenario

1 Exposure Scenario 4: Professional us	ses of ethylene carbonate			
Processes, tasks activities covered	Professional uses listed below (SU 22)			
Use in cleaning agents	Covers the use as a component of cleaning products including transfer from			
	storage, pouring/unloading from drums or containers. Exposures during			
	mixing/diluting in the preparatory phase and cleaning activities (automated			
	and by hand)			
	PROC 4, 8a, 8b, 10, 11, 13			
	ERC 8a, 8d			
Use in agrochemicals	Use as an agrochemical excipent for application by manual or machine			
	spraying, smokes and fogging, including equipment cleaning			
	PROC 4, 5, 8a, 8b, 11, 13			
	ERC 8a, 8d			
Use in laboratories	Use of small quantities within laboratory settings, including material transfers			
	and equipment cleaning			
	PROC 10, 15			
	ERC 8a			
Polymer processing	Processing of formulated polymers including material transfers, additives			
	handling, moulding, curing and forming activities, material re-works, storage			
	and associated maintenance.			
	PROC 8a, 8b, 14, 21			
	ERC 8a, 8c, 8d, 8f			
Use as processing aid	Processing aids for building and construction applications (e.g. foundry) and			
	leather industry.			
	PROC 4, 5, 8a, 8b, 9, 10, 11, 13, 14, 15, 21			
	ERC 8c, 8d, 8f, 10a, 11a			
Use as functional fluids	Use as functional fluid in professional equipment including maintenance and			
	related material transfers			
	PROC 8a, 9, 20			
	ERC 9a, 9b			
Use as lubricant	Covers the use of formulated lubricants in closed and open systems			
	including transfer operations, operation of engines and similar articles,			
	reworking on eject articles, equipment maintenance and disposal of waste oil			
	PROC 4, 8a, 8b, 9, 13, 20			
	ERC 8a, 8d, 9a, 9b			
Accessment Method	Occupational Assessment Tool: ECETOC TRA			
Assessment Method	Environmental Assessment Tool: ECETOC TRA			
2.1 Control of workers exposure				

Revision date: 11-05-2024.

Product name: Ethylene carbonate Version #: 2.0 Issue date: 10-03-2014.

Product characteristic

Ethylene carbonate is used as a liquid with a low vapour pressure. It is classified as moderately irritating to eyes. The concentration of ethylene carbonate in solution should be limited to 5% for spraying activities.

Frequency and duration of use/exposure

Duration: > 4 h per day. For spraying (PROC 11), the duration should be limited to 4h per day.

Frequency: 240 days per year

Operational conditions affecting workers exposure

The work is carried out indoors at ambient temperatures.

Technical conditions and measures to control dispersion from source towards the worker

Local Exhaust Ventilation is required for processes that are not covered by PROC 21.

Conditions and measures related to personal protection, hygiene and health evaluation

No personal protection is required.

2.2 Control of environmental exposure

Not taken into account. Assumed that no municipal STP is present (worst case assumption)

4.2 Exposure estimation

4.2.1 Workers exposure

Exposure was modelled with ECETOC TRA (version April 2010).

4.2.1.1 Long-term exposure

The duration of the activities is assumed to be a full shift (> 4h/d). Only for spraying activities, the duration should be limited to 4h. Local Exhaust Ventilation is required, except for processes covered by PROC 21. There are no limitations on concentration, except for spraying (PROC 11) where the concentration should be limited to 5%. No specific personal protective equipment is required.

Long-term exposure concentrations to workers

					Exposure estimation		
					inhalation	dermal	total
PROC	Duration?	LEV?	PPE?	Conc	(mg/m³)	(mg/kg/d)	(mg/kg/d)
4	>4h	Υ	N	>25%	7.34	0.69	1.73
5	>4h	Υ	N	>25%	7.34	0.07	1.12
8a	>4h	Υ	N	>25%	11.01	0.14	1.71
8b	>4h	Υ	N	>25%	3.67	0.69	1.21
9	>4h	Υ	N	>25%	7.34	0.69	1.73
10	>4h	Υ	N	>25%	11.01	1.37	2.94
11	1-4h	Υ	N	1-5%	8.81	2.14	3.40
13	>4h	Υ	N	>25%	7.34	0.69	1.73
14	>4h	Υ	N	>25%	7.34	0.34	1.39
15	>4h	Υ	N	>25%	3.67	0.03	0.56
20	>4h	Υ	N	>25%	3.67	0.14	0.66
21	>4h	N	N	>25%	3.00	2.83	3.26

4.2.1.2 Acute/Short term exposure

For acute effects, the full shift estimations based on ECETOC TRA calculations, can be used to derive acute exposure estimates. Since full shift estimates in ECETOC TRA are assumed to represent the 90th percentile of the exposure distribution and since in

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general the variability is not very high, a multiplying factor of 2 is recommended to estimate the 95th percentile of the related short term exposure distribution.

Acute exposure concentrations to workers

				Exposure estimation		
				inhalation	dermal	total
PROC	LEV?	PPE?	Conc	(mg/m³)	(mg/kg/d)	(mg/kg/d)
4	Υ	N	>25%	14.68	1.37	3.47
5	Υ	N	>25%	14.68	0.14	2.23
8a	Υ	N	>25%	22.02	0.28	3.42
8b	Υ	N	>25%	7.34	1.37	2.42
9	Υ	N	>25%	14.68	1.37	3.47
10	Υ	N	>25%	22.02	2.74	5.89
11	Υ	N	1-5%	17.61	4.29	6.80
13	Υ	N	>25%	14.68	1.37	3.47
14	Υ	N	>25%	14.68	0.69	2.78
15	Υ	N	>25%	7.34	0.07	1.12
20	Υ	N	>25%	7.34	0.27	1.32
21	N	N	>25%	6.00	5.66	6.51

4.2.2 Environmental exposure

The following parameters were used in ECETOC TRA:

Local annual tonnage: 1000 tpa (worst-case assumpation)

Number of emission days: 365 days (default ECETOC TRA)

Fraction of tonnage to region: 1 (worst-case assumption)

STP present: no (worst-case assumption)

Predicted local environmental concentrations

	ERC 8a	ERC 8c	ERC 8d	ERC 8f	ERC 9a	ERC 9b	ERC 10a	ERC 11a
PEC for local	0.301	0.0295	0.301	0.0295	0.0268	0.0405	0.0355	0.0268
freshwater (mg/L)								
PEC for local	1.44	0.141	1.44	0.141	0.128	0.194	0.170	0.128
freshwater sediment								
(mg/kg d.w.)								
PEC for local marine	0.0301	0.00297	0.0301	0.00297	0.00269	0.00406	0.00357	0.00269
water (mg/L)								
PEC for local marine	0.144	0.0142	0.144	0.0142	0.0129	0.0195	0.0171	0.0129
sediments (mg/kg								
d.w.)								
PEC for local soil	0.0825	0.0825	0.0825	0.0825	0.0825	0.0825	0.0825	0.0825
(mg/kg d.w.)								
PEC in STP (mg/L)	no STP	no STP	no STP	no STP	no STP	no STP	no STP	no STP

4.3 RISK CHARACTERISATION

4.3.1 Human health - Workers

Quantitative risk characterisation for workers

					Risk Characterisation Ratio		
					inhalation	dermal	total
PROC	Duration?	LEV?	PPE?	Conc			
4	>4h	Υ	N	>25%	0.14	0.05	0.18
5	>4h	Υ	N	>25%	0.14	0.00	0.14
8a	>4h	Υ	N	>25%	0.21	0.01	0.22
8b	>4h	Υ	N	>25%	0.07	0.05	0.11
9	>4h	Υ	N	>25%	0.14	0.05	0.18
10	>4h	Υ	N	>25%	0.21	0.09	0.30
11	1-4h	Υ	N	1-5%	0.17	0.14	0.31
13	>4h	Υ	N	>25%	0.14	0.05	0.18
14	>4h	Υ	N	>25%	0.14	0.02	0.16
15	>4h	Υ	N	>25%	0.07	0.00	0.07
20	>4h	Υ	N	>25%	0.07	0.01	0.08
21	>4h	N	N	>25%	0.06	0.19	0.25

Quantitative risk characterisation for workers – short term exposure

				Risk Characterisation Ratio		
				inhalation	dermal	total
PROC	LEV?	PPE?	Conc			
4	Υ	N	>25%	0.28	0.09	0.37
5	Υ	N	>25%	0.28	0.01	0.29
8a	Υ	N	>25%	0.42	0.02	0.43
8b	Υ	N	>25%	0.14	0.09	0.23
9	Υ	N	>25%	0.28	0.09	0.37
10	Υ	N	>25%	0.42	0.18	0.60
11	Υ	N	1-5%	0.33	0.29	0.62
13	Υ	N	>25%	0.28	0.09	0.37
14	Υ	N	>25%	0.28	0.05	0.32
15	Υ	N	>25%	0.14	0.00	0.14
20	Υ	N	>25%	0.14	0.02	0.16
21	N	N	>25%	0.11	0.38	0.49

4.3.2 Environment

Quantitative risk characterisation for the local environment

			ERC 8a	ERC 8c	ERC 8d	ERC 8f	ERC 9a	ERC 9b	ERC 10a	ERC 11a
RCR	for	local	0.0510	0.0050	0.0510	0.0050	0.00454	0.00686	0.00602	0.00453
freshwa	ter									
RCR	for	local	0.0509	0.00499	0.0509	0.00499	0.00453	0.00685	0.00601	0.00453
freshwater sediment										
RCR fo	r local	marine	0.0510	0.00503	0.0510	0.00503	0.00457	0.00689	0.00605	0.00457
water										
RCR fo	r local	marine	0.0509	0.00502	0.0509	0.00502	0.00456	0.00688	0.00604	0.00456

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sediments								
RCR for local soil	0.0375	0.0375	0.0375	0.0375	0.0375	0.0375	0.0375	0.0375
RCR for STP	n.a.							

It can be concluded that there is no risk for the environment, as all RCR values are below 1.

It was assumed that no STP was present, so no risk for the STP microorganisms is anticipated.

In case an STP would have been present, all ERC's show even lower RCR values. In addition, PEC values for the STP are lower than the applied concentration (i.e. 49 mg/L) in the ready biodegradability study, at which no toxicity to the inoculum was observed. Therefore, no risk for the STP microorganisms is anticipated in case an STP is present.

Exposure scenario 5: Consumer uses of ethylene carbonate

5.1 Exposure scenario

1 Exposure Scenario 5: Consumer uses of ethylene carbonate				
Processes, tasks activities covered	esses, tasks activities covered Consumer uses listed below (SU 21)			
	PC9a: Coatings and Paints - Waterborne latex wall paint			
	ERC 11a			
	PC9a: Coatings and Paints - Removers (paint-, glue-, wall paper-,			
	sealant-remover)			
	ERC 8a, 8d			
	Consumer Assessment Tool: Refined calculation based on ECETOC TRA			
Assessment Method	Environmental Assessment Tool: ECETOC TRA			

2.1 Control of consumer exposure

Product characteristic

Ethylene carbonate is used as a liquid with a low vapour pressure. It is classified as moderately irritating to eyes.

Frequency and duration of use/exposure

Duration: > 4 h per day

Frequency: 2 days per year

Amounts used

It is assumed that the concentration of ethylene carbonate is limited: the maximum concentration in waterborne latex wall paint is assumed to be 10%, while the concentration in removers is assumed to be maximally 20%.

Operational conditions affecting consumers exposure

The work is carried out indoor at ambient temperatures.

Conditions and measures related to personal protection, hygiene and health evaluation

Users are advised to wear suitable gloves.

2.2 Control of environmental exposure

Not taken into account. Assumed that no municipal STP is present (worst case assumption)

5.2 Exposure estimation

5.2.1 Consumer exposure

Several consumer products might contain ethylene carbonate. The main consumer use will be specific coatings or paints. The concentration in waterborne latex wall paint is assumed to be maximally 10%, while the concentration in removers (paint-, glue-, wall paper-, sealant-remover) is assumed to be maximally 20%.

No measurement or monitoring data are available. As a consequence the exposure was modelled, based on following formulas (taken from ECETOC TRA).

5.2.1.1 Exposure to waterborne latex wall paint

Estimated inhalatory exposure = (PI x A x FQ x F X ET X IR X CF) / (V X BW) = 0.00047 mg/kg bw/d

Estimated inhalatory exposure = (PI x A x FQ x F x CF) / V = 0.0094 mg/m³

Estimated dermal exposure = (PI x CA x FQ x TL x D x CF) / BW = 0.03573 mg/kg bw/d

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Explanation of elements in the formula:

PI = Product ingredient = 0.10 g/g. The concentration in waterborne latex wall paint is assumed to be maximally 10%.

A = Amount of the product used per application = 3750 g/event (default value in ECETOC TRA)

FQ = Frequency of exposure = 0.005 event /day: 2 days/year.

F = Fraction released to air = 0.0001 g/g. Since the vapour pressure of ethylene carbonate is low (VP = 1 Pa), it is expected that a limited fraction of the substance will be released to air.

ET = Exposure time = 2.2 h (default value in ECETOC TRA).

IR = Inhalation Rate = 1.37 (m³/h) (default value in ECETOC TRA)

CF = Conversion Factor = 1000 mg/g (default value in ECETOC TRA)

V = room Volume = 20 m3 (default value in ECETOC TRA)

BW = body weight = 60 kg (default value in ECETOC TRA for consumers)

CA = contact area = 428.8 cm² (default value in ECETOC TRA) (inside hands)

TL = Thickness of Layer = 0.01 cm (default value in ECETOC TRA)

D = Density = 1 g/cm² (default value in ECETOC TRA)

5.2.1.2 Exposure to removers

Estimated inhalatory exposure = (PI x A x FQ x F X ET X IR X CF) / (V X BW) = 0.0009 mg/kg bw/d

Estimated inhalatory exposure = (PI x A x FQ x F x CF) / V = 0.01 mg/m³

Estimated dermal exposure = (PI x CA x FQ x TL x D x CF) / BW = 0.0715 mg/kg bw/d

Explanation of elements in the formula:

PI = Product ingredient = 0.20 g/g. The concentration in removers (paint-, glue-, wall paper-, sealant-remover) is assumed to be maximally 20%.

A = Amount of the product used per application = 2000 g/event (default value in ECETOC TRA)

FQ = Frequency of exposure = 0.005 event /day: a worst case scenario: 2days/year.

F = Fraction released to air = 0.0001 g/g. Since the vapour pressure of ethylene carbonate is low (VP = 1 Pa), it is expected that a limited fraction of the substance will be released to air.

ET = Exposure time = 4 h (default value in ECETOC TRA).

IR = Inhalation Rate = 1.37 (m³/h) (default value in ECETOC TRA)

CF = Conversion Factor = 1000 mg/g (default value in ECETOC TRA)

V = room Volume = 20 m³ (default value in ECETOC TRA)

BW = body weight = 60 kg (default value in ECETOC TRA for consumers)

CA = contact area = 428.8 cm² (inside hands)

TL = Thickness of Layer = 0.01 cm (default value in ECETOC TRA)

D = Density = 1 g/cm² (default value in ECETOC TRA)

5.2.2 Environmental exposure

The following parameters were used in ECETOC TRA:

Local annual tonnage: 1000 tpa (worst-case assumption)

Number of emission days: 365 days (default ECETOC TRA)

Fraction of tonnage to region: 1 (worst-case assumption)

STP present: no (worst-case assumption)

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Predicted local environmental concentrations

	ERC 8a	ERC 8d	ERC 11a
PEC for local freshwater (mg/L)	0.301	0.301	0.0268
PEC for local freshwater sediment (mg/kg d.w.)	1.44	1.44	0.128
PEC for local marine water (mg/L)	0.0301	0.0301	0.00269
PEC for local marine sediments (mg/kg d.w.)	0.144	0.144	0.0129
PEC for local soil (mg/kg d.w.)	0.0825	0.0825	0.0825
PEC in STP (mg/L)	no STP	no STP	no STP

5.3 RISK CHARACTERISATION

5.3.1 Human health - Consumers

Quantitative risk characterisation for the general population – long term exposure

	Risk Characterisation Ratio				
Use	inhalation	dermal	oral	total	
Waterborne latex wall paint	0.0007	0.005	not relevant	0.005	
Removers	0.0008	0.009	not relevant	0.010	

5.3.2 Environment

Quantitative risk characterisation for the local environment

	ERC 8a	ERC 8d	ERC 11a
RCR for local freshwater	0.0510	0.0510	0.00453
RCR for local freshwater sediment	0.0509	0.0509	0.00453
RCR for local marine water	0.0510	0.0510	0.00457
RCR for local marine sediments	0.0509	0.0509	0.00456
RCR for local soil	0.0375	0.0375	0.0375
RCR for STP	n.a.	n.a.	n.a.

It can be concluded that there is no risk for the environment, as all RCR values are below 1.

It was assumed that no STP was present, so no risk for the STP microorganisms is anticipated.

In case an STP would have been present, all ERC's show even lower RCR values. In addition, PEC values for the STP are lower than the applied concentration (i.e. 49 mg/L) in the ready biodegradability study, at which no toxicity to the inoculum was observed. Therefore, no risk for the STP microorganisms is anticipated in case an STP is present.

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6. Regional exposure concentrations

6.1 The regional exposure concentrations for the environment are calculated in ECETOC TRA and shown in the below table.

Predicted regional environmental concentrations

PEC for regional freshwater (mg/L)	0.603
PEC for regional freshwater sediment (mg/kg d.w.)	1.58
PEC for regional marine water (mg/L)	0.0603
PEC for regional marine sediments (mg/kg d.w.)	0.158
PEC for regional soil (mg/kg d.w.)	0.0728

6.2 Regional risk characterization

Quantitative risk characterisation for the regional environment

RCR for regional freshwater	0.102
RCR for regional freshwater sediment	0.0560
RCR for regional marine water	0.102
RCR for regional marine sediments	0.0560
RCR for regional soil	0.0331

It can be concluded that there is no risk for the regional environment, as all RCR values are below 1.

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